

Twin Draw 848-A

DRAWING AND STAMPING OIL

TWIN DRAW 848-A

Twin Draw 848-A is an evaporative and low-viscosity “vanishing oil” forming lubricant that is engineered for stamping and blanking operations utilizing painted aluminum stock.

Twin Draw 848-A contains small percentages of several lubricity and non-volatile, anti-wear additives to provide increased lubricating properties for both the tooling and work piece.

OPERATIONAL DATA

All Operations	Use as Received
Flash Point, C.O.C.	147°F, Minimum
Boiling Point	330°F, Minimum

TYPICAL PHYSICAL PROPERTIES

Appearance	Clear, Water White Liquid
Odor	Mild, Characteristic
Specific Gravity, 60°F	0.76
Bulk Density	6.35 lbs./gal.
Solubility in Water	Insoluble

FEATURES AND BENEFITS

- Non-Chlorinated Formulation
- Low-Odor Evaporative Solvent
- Elevated Flash Point
- Excellent Lubricity
- Effective Anti-Wear Additives
- Residual Lubricant is Transparent, Odorless, Slightly Oily and Non Softening to Painted Surfaces

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Twin Specialties Corporation
11730 Walton Road, Suite 207
Blue Bell, PA 19422
O: (610) 834-7900
F: (610) 834-7903
sales@gemini-twin.com
twin oils.com